

By Express Mail # EV370153474US

**APPLICATION FOR UNITED STATES
LETTERS PATENT**

SUSPENSION SYSTEM FOR MOTOR VEHICLES

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SUSPENSION SYSTEM FOR MOTOR VEHICLES

BACKGROUND OF THE INVENTION

1. Field of the Invention

[0001] The invention relates to a suspension system for motor vehicles which includes a piston-cylinder assembly with a working cylinder, a piston rod guidably inserted in a piston rod guide in the cylinder, a damping piston having damping valves, and a shape-changing, enclosed envelope body provided as an equalization space, the wall of the envelope body being a gas-tight blocking layer, wherein a connecting element for connecting the envelope body to a flow connection is held in the piston rod guide.

2. Description of the Related Art

[0002] Level regulating elements and shock absorbers in which the volume equalization of the piston rod is performed by an envelope body which is filled with gas are disclosed in U.S. Patent Nos. 6,648,309 and 6,116,585.

[0003] U.S. Patent No. 6,648,309 discloses the gas filling method of the envelope body, but not the way of bringing about a secure, satisfactory attachment of the envelope body in the piston rod guide. U.S. Patent No. 6,116,585 discloses a filling connection which is arranged on an outer wall of the envelope body and which corresponds to an opening in an outer tube wall. However, the attachment of the envelope body is not explained in detail here.

SUMMARY OF THE INVENTION

[0004] It is an object of the present invention to provide a suspension system for motor vehicles in which an enclosed body with a variable shape is provided and is secured in the suspension system such that the enclosed body is held in a sealed and fixed fashion in an equalization space and such that a flow connection is provided which permits gas to be filled in from the outside.

[0005] The object of the present invention is achieved arranging the connecting element to be plugged into a drilled hole in the piston rod guide and held therein a nondetachable fashion.

[0006] A securing ring which interacts with a supporting face of the connecting element may be arranged in a groove in the drilled hole. The envelope body is provided with a filling connector which is preferably introduced into the end-side weld on the envelope body. Furthermore, the filling connector is preferably embodied as a clip-type connection.

[0007] The securing ring may comprise a resilient or elastic ring.

[0008] The securing ring is arranged in the groove such that there is a space between the securing ring and the groove base when the securing ring is in a relaxed state such that the securing ring can be urged to move toward or dip into the groove base.

[0009] The securing ring may also have an insertion slope to facilitate satisfactory securement of the envelope body.

[0010] A bushing may be arranged in the drilled hole to form the groove in the the securing ring is received. This allows the groove to be provided using simple fabrication technology.

[0011] In order to obtain a satisfactory seal of the equalization space with respect to the interior of the envelope body, a seal may be held in the drilled hole.

[0012] Other objects and features of the present invention will become apparent from the following detailed description considered in conjunction with the accompanying drawings. It is to be understood, however, that the drawings are designed solely for purposes of illustration and not as a definition of the limits of the invention, for which reference should be made to the appended claims. It should be further understood that the drawings are not necessarily drawn to scale and that, unless otherwise indicated, they are merely intended to conceptually illustrate the structures and procedures described herein.

BRIEF DESCRIPTION OF THE DRAWINGS

[0013] In the drawings, wherein like reference characters denote similar elements throughout the several views:

Fig. 1 is a longitudinal sectional view of a self-pumping hydro-pneumatic shock absorbing leg according to an embodiment of the present invention;

Fig. 2 is a detailed sectional view of a portion of an envelope body with its connecting element of the self-pumping hydro-pneumatic shock absorbing leg of Fig. 1; and

Figs. 3-6 are sectional views of the connecting element at different steps during the process of mounting the connecting element in a drilled hole of a piston rod guide of the self-pumping hydro-pneumatic shock absorbing leg of Fig. 1.

DETAILED DESCRIPTION OF THE PRESENTLY PREFERRED EMBODIMENTS

[0014] Fig. 1 shows a self-pumping hydro-pneumatic shock absorbing leg, it being also conceivable to have a vibration damper, composed of a working cylinder 3 in which a piston 19 is movably arranged. An upper working space 9 is defined in the working cylinder 3 between the piston 19 and a piston rod guide 6. The piston 19 is connected to a piston rod 7 which is guided through the piston rod guide 6 to the atmosphere. A lower working space 20 in the working cylinder 3 is connected to the equalization space 5 via the opening 8.

[0015] An outer tube 4 forms an equalization space 5 coaxially around the working cylinder 3. An envelope body 2 having a variable shape is arranged in the equalization space 5 and is connected through the piston rod guide 6 to the atmosphere (the connection of the envelope body is described in more detail below).

[0016] Fig. 2 shows, as a detail, the working cylinder 3 which is surrounded by the outer tube 4 and the piston rod guide 6 with a drilled hole 11 being held between the working cylinder 3 and the outer tube 4. A connecting element 10 of the envelope body 2 is held in the drilled hole 11.

[0017] Figs. 3 to 6 show the various stages of a mounting sequence for mounting the envelope 2 and connecting element 10 in the drilled hole 11 of the piston rod guide 6. As shown in Fig. 3, the connecting element 10 has a rear end 25 connected to the envelope 2 and a front end 23 which is insertable into the drilled hole 11. A supporting face 17 proximate the front end 23 of the connecting element 10 faces the rear end 25 of the connecting element. Fig. 3 shows the connecting element just prior to the

mounting operation. The drilled hole 11 is shown in the piston rod guide 6 and includes a bushing 12 for forming a groove 13. A securing ring 14 is inserted in the groove 13 and a sealing ring 15 is arranged at a side of the bushing opposite the groove 13. A diameter of the groove base of the groove 13 is dimensioned such that the securing ring can be resiliently urged radially outward into the groove base. Furthermore, the securing ring 14 is provided with an insertion slope 18 facing the bushing 12, thereby facilitating the insertion of the connecting element 10.

[0018] Fig. 4 shows the connecting element 10 is inserted into the drilled hole 11 such that the connecting element 10 touches the securing ring 14. Further insertion of the connecting element 10 forces the securing ring 14 radially outwards in its groove 13 and in the process the insertion slope 18 and a corresponding counterslope of the connecting element 10 ensure satisfactory mounting.

[0019] As the securing element 10 dips further into the drilled hole 11, the securing ring 14 moves completely into the groove 13, as is apparent from Fig. 5. At this position of the connecting element 10, the seal 15 also assumes its sealing position.

[0020] Fig. 6 shows the final mounting state of the securing element 10 in the drilled hole 11. Once the supporting face 17 of the connecting element passes the securing ring 14, the securing ring 14 is resiliently urged toward its relaxed position as shown in Fig. 6. As a result, the supporting face 17 engages the securing ring 14 such that the securing element 10 is prevented from withdrawal from the drilled hole 11. The sealing ring 15 and a flange 16 on the connecting element 10 provide the appropriate seal between the equalization space 5 and the drilled hole 11. The connection element

10 connects the interior of the envelope 4 with a flow connection 21 in the piston rod guide, which runs to the atmosphere so that the envelope body 2 can be appropriately filled, is shown in the lower region of Fig. 6. This filling may be accomplished, for example, as described in U.S. Patent No. 6,648,309.

[0021] Thus, while there have shown and described and pointed out fundamental novel features of the invention as applied to a preferred embodiment thereof, it will be understood that various omissions and substitutions and changes in the form and details of the devices illustrated, and in their operation, may be made by those skilled in the art without departing from the spirit of the invention. For example, it is expressly intended that all combinations of those elements and/or method steps which perform substantially the same function in substantially the same way to achieve the same results are within the scope of the invention. Moreover, it should be recognized that structures and/or elements and/or method steps shown and/or described in connection with any disclosed form or embodiment of the invention may be incorporated in any other disclosed or described or suggested form or embodiment as a general matter of design choice. It is the intention, therefore, to be limited only as indicated by the scope of the claims appended hereto.